

Receiving Report

Date: 14/9/23
 Supplier: THYS

Batch No: M128941
 Dart P/O: 23746

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection ☐ N/A ☒
 Work Order ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
M 34816 GA		223	0	223			

Initials of Receiver QC12

Production/Admin:

Date _____

Received/Costing _____

Initial _____

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

All Line Item Types

All Currencies

endor ID

Vendor ID	Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd
PO23746	3	M2024T3S.020	sf
CAD	No	Alum. sheet .020	sf
		M128941	
	4	M6061T6S.063	sf
	No	6061-T6 .063 Sheet	sf
		M128941	

B I L L O F L A D I N G

No: PEC 873350

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 21Apr14 at 15:21 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-671598- 1 Your PO # 23744
ALUMINUM SHEET 2024 -T3

.0200 Nom X 48.0000" X 144.0000"

Heat Number Tag No
654994A3 283599

Quantity PCS Wt LBS
48.00 SFT 1 14

MTR

2) Our Order PEC-671598- 2 Your PO # 23744
ALUMINUM SHEET 6061 T6

.0640 Nom X 48.0000" X 96.0000"

Heat Number Tag No
K350145 283566

Quantity PCS Wt LBS
320.00 SFT 10 284

MTR

TOTAL: Tags 2 PCS 11 LBS 298

Heat Number
654994A3
K350145

*** Chemical Analysis ***

ADD ON TO 671461/671551 VIM SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

14/4/13

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
TEL: 905 669 9444 FAX: 905-738-9033

SHIP TO: (1)
DART AEROSPACE

NO: PEC 873350
SHIP DATE 21Apr14 at 15:21 From PFW
PROBILL
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

=====

B I L L O F L A D I N G

TOTAL 2 SKIDS GW. 507 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM - LATHAN - CHROME - PLASTIQUE - ACIER INOX
ALUMINIUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

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RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400194525-20		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR01578-48		PRODUCT DESCRIPTION: HT Flat Sheet
KAISER ORDER NUMBER: 1159449	LINE ITEM: 2	SHIP DATE: 10/03/2013	ALLOY: 2024	CLAD: BARE	TEMPER: T3
WEIGHT SHIPPED: 4138 LB	QUANTITY: 288 PCS EST.	B/L NUMBER: 2044271	GAUGE: 0.0200 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN
SHIP TO: COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1719923: LOT 654994A3: 238 pieces
MHU 1720056: LOT 654994A3: 50 pieces

Certified Specifications

AMS 4037/RevP AMS-QQ-A-250/4/RevA ASTM B 209/Rev10 CMMP 019/RevD CMMP 025/RevU

Test Code: 1504

Test Results:

LOT 654994A3 CAST: 634 DROP: 89 INGOT: 3

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T3	LT / 02 (Min:Max)	71.6 : 71.7 (494 : 494)	48.6 : 49.2 (335 : 339)	15.9 : 16.1

(ASTM E1251)
Chemistry:

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.10	0.20	4.5	0.62	1.4	0.01	0.13	0.02	0.01	0.00	TOT 0.03

Chemistry:

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
2024	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	MAX 0.05
	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4311465
Kaiser Order Number: 1159449
Line Item: 2

Page 1 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403089477
CstAr CstOr 257402
Wgt.: 13.824 LB Date 04/11/2014

John R. Zumbach

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.223 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

[Signature]

Plant Serial: 4311465
Kaiser Order Number: 1159449
Line Item: 2

Page 2 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403089477
CstAr CstOr 257402
Wgt.: 13.824 LB Date 04/11/2014

[Signature]



Alcoa

Page 1

2

Global Rolled Products
Aerospace, Transportation and Industrial
Alcoa Trasformazioni srl
Stabilimento di Fusina
Via dell'Elettronica 31
30176 Malconeta
Loc. Fusina (Venezia)
Italia
Tel: 39 041 2917111
Fax: 39 041 2917250

INSPECTION CERTIFICATE

EN 10204 3.1

Ordernumber Alcoa 124523001
Date 21/02/13

Shipment doc.ref. 001998

CMI Midwest Transload Center
4201 W 36th Street
CHICAGO - IL
United States of America

Your order nr	Your alloy	Your temper	Quantity	Your Art nr
C&B-5400162751	6061	T6	5092 kg	ALFLR01652
Global specification				

ALU SHEET 6061 T6 AMS4027N ASTM Mill finish
Dimensions T*W*L 1,6002 x 1219,20 x 2438,4 mm

Remarks

ASTM B209-10 AMS 4027N
PRODUCT PRODUCED ACCORDING TO THE REQUIREMENTS OF AMS 4027N
ALSO MEET THE REQUIREMENTS OF AMS-QQA-250/11 ORIGINAL
REVISION DATED 1997-08-01

Chemical composition

6061

Cast no	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Ni	%Zn	%Ti	Others
K350145	0,69	0,48	0,24	0,096	1,06	0,16		0,042	0,020	%Each Total
Limit	Min.	0,40	0,15		0,80	0,040				
	Max.	0,80	0,70	0,40	1,20	0,35		0,25	0,15	0,050 0,15

Mechanical properties

Coil nr:	Rm	Rp0,2	A50
Pallet	N/mm2	N/mm2	%
0708A	308	246	17
0708A	309	247	17
0708A	307	245	17
0708A	307	244	16
0708A	308	246	17
0708A	305	243	17
0708A	306	245	17
0708A	308	244	17
0708A	308	246	16
0842177			
0842180			
0842182			
Min.	290	241	10
Max.			

COUNTRY OF MELT AND MANUFACTURE ITALY
MATERIAL ACCORDING TO ASTM B209 AMS 4027N

Approved by
Roberto Signori
Test Laboratory Supervisor

We hereby certify, that the material described above has been tested and complies
with the terms of the confirmation of order.

Alcoa Trasformazioni srl - Sede legale: 06010 Portofino (Carnate-Iguals) Zona Industriale Portofino - Società a socio unico sottoposta a direzione e coordinamento di Alcoa Inc.
Capitale sociale € 5.000.000 interamente versato - C.F. PIVA e Registro Imprese Cagliari n° 02840670921 - R.E.A. C.C.I.A.A. Cagliari n° 213339



Alcoa Europe
Europe Mill Products
Location FUSINA

N° 05/2013

DIRECTIVE 2011/65/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL (RoHS)

We declare that in the manufacturing of the Aluminium Alloy products supplied to

CMI Midwest Transload Centre
4201 W 36th Street
CHICAGO – IL
United States of America

comply with the directive 2011/65/EU of the European Parliament and the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

EUROPE MILL PRODUCTS

Address: Via dell'Elettronica 31, 30176 Malcontenta Loc Fusina Venezia

Date: 25 February 2013

Issued by: Quality Dept.

Name: Marco Iovane

Title: Quality Engineer

Signature: *Marco Iovane*



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23746

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 1 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

14/04/10

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone

Ship Via: VENDOR'S TRUCK
Ship Acct:


Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304S16GA	304/316 Sheet .063	4/17/2014 Yes 4/17/2014		224.00 sf	\$4.27	\$956.28
MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240							
Line Total:							\$956.28
2	M304S18GA	304/316 .050 Sheet	4/17/2014 Yes 4/17/2014		224.00 sf	\$3.45	\$772.20
MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240							
Line Total:							\$772.20

PO Instructions: quotation:
no: pec st-0670569

Note:

4/10/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23746

Purchase Order Date 4/10/2014
PO Print Date 4/10/2014

Page Number 2 of 3

Order From : THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA	VC-COP001	Ship To : DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA
---	------------------	--

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA – (Free Carrier)

3	M2024T3S.020	Alum. sheet .020	4/17/2014	48.00	✓	\$4.33	\$208.00
			Yes	sf			
			4/17/2014				

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037 OR ASTM B209

Pay 4/23

Line Total: \$208.00

4	M6061T6S.063	6061-T6 .063 Sheet	4/17/2014	320.00	✓	\$3.31	\$1,060.00
			Yes	sf			
			4/17/2014				

MATERIAL: 6061-T6/T62 ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209

Line Total: \$1,060.00

5	M6061T6S.080	6061-T6 .080 Sheet	4/17/2014	336.00	✓	\$4.13	\$1,387.68
			Yes	sf			
			4/17/2014				

Pay 4/21
dec 2013

MATERIAL: 6061-T6/T62 ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209

PO Instructions: quotation:
no: pec st-0670569

Note:

4/10/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23746**

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total: \$1,386.00

6 71401-45 Procurement Quality 4/17/2014 1.00 \$0.00
Clauses

No

4/17/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$4,383.00

PO Instructions: quotation:
no: pec st-0670569

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 4/10/2014